

## **INFLUENCE OF ELECTRON IRRADIATION ON ELECTRICAL AND OPTICAL CHARACTERISTICS OF (LIGHT EMITTING DIODES) LEDS.**

**B. JAYASHREE,**

Department of Physics,  
APS College of Arts & Science  
Bengalore

### **ABSTRACT**

The presence of light emitting diodes (LEDs) is being felt increasingly in day-to-day life. One of the major attractions of LEDs is their long lifetime. Hence a systematic study would be useful to understand level of performance, degradation due to various external factors such as temperature, high energy particle irradiation etc. The purpose of this study is to test the radiation hardness, a measure of LEDs ability to operate near maximum efficiency after being irradiated with electrons. A systematic study has been made to understand the effect of electron irradiation on LEDs with and without encapsulation (LED chips) of primary colours. The samples were irradiated by 8 MeV electrons with different radiation dosages from 500 Gy to 160 KGy. Electrical and optical properties of the samples were carried out before and after irradiation. From the current –voltage measurement the operating voltage of the red LEDs after irradiation at 30KGy was reduced from 2.2V to 2.15V at 20mA and for blue, green LEDs and blue, green LED chip selectron irradiation does not have any significant effect on operating voltage. The dynamic resistance of red LEDs decreases as the radiation increases. This work indicates that the dynamic resistance of all other sample's remains practically unchanged by irradiation, indicating that the concentration of electrically active atoms are much larger than that of defects (vacancies) created by electron irradiation. There was no significant change in dominant wavelength of the emission spectra of LEDs and LED chips except red LEDs, suggesting GaN LEDs seems to be radiation hard under the laboratory conditions.

**Keywords:** LEDs, I-V characteristic, emission spectra, irradiation, KGy.

## **1. INTRODUCTION**

Gallium indium nitride/gallium aluminium arsenide/gallium nitride (GaInN/GaAlAs/GaN)- based materials have attracted considerable interest in relation to their potential use in optoelectronic devices, such as light emitting diodes (LEDs) and laser diodes (LDs) [1-5]. These LEDs are a promising irradiation source for plant growth in space. The improved semiconductor technology has yielded LED devices fabricated with GaAlAs/GaN chips, which have a high efficiency for converting electrical energy to photo synthetically active radiation [6]. By regulating the defects formation, one-can optimize electrical characteristics of the device to the required level [7]. The electrical properties of the device such as forward voltage drop, reverse recovery charge before and after irradiation is extremely helpful in estimating the lifetime of devices working in radiation environment [8].

The study on high-energy electron irradiation induced effects in LEDs and LED chips were carried out with an objective to investigate modifications in optical and electrical characteristics.

## **2. EXPERIMENTAL**

The chips of blue and green colour LEDs made out p & n type layers of InGaN grown over sapphire substrate prepared by M/s LED rep which is a division of M/s AXT, USA and LEDs of all three basic colours of GaN/AlGaInP prepared by M/s CREE Corporation were used in this study. The blue LED structure consists of SiC substrate on which GaN layer is grown epitaxially. The LEDs are encapsulated with Hysol os4000 epoxy for characterization. The p and n junction area of LEDs is  $240 \times 240 \mu\text{m}^2$ .

The LED chips (without encapsulation) of area  $375 \times 325 \mu\text{m}^2$  were selected for comparison. The Die bonding (epoxy bonding) and wire bonding of the chips were done at M/s Bharat Electronics Ltd, Bangalore. First the I-V measurement of LEDs before irradiation were done using Keithly source and measurement unit (SMU236) which is interfaced with a computer. The source voltage is  $1 \mu\text{V}$  to 100V and source current is 100fA to 100mA and sensitivity of the instrument is 10fA and  $10 \mu\text{V}$ .

Emission spectra at room temperature were performed on all the prepared samples using the setup consisting of a SMU, a monochromatic grating, Ge/Si photo detector and few mirrors. The LEDs should be powered up using a SMU and all the spectra were recorded when the current was kept at 70mA constantly. The emission wavelength width (FWHM) and dominant wavelength of LEDs before irradiation were determined.

Then the samples were subjected to electron irradiation at room temperature with beam energy 8MeV with a pulse current 50mA (max.), at different dosages starting from 500Gy to160KGy. Electron irradiation was done using a variable energy microtronat Microtron center, Mangalore University, Mangalore. The I-V and emission spectra measurements were performed after each dosage.

### 3. RESULTS AND DISCUSSION

#### 3.1. Current-Voltage Characteristics

The forward I-V plot for blue, green and red LEDs and for green and blue LED chips before irradiation are shown in the Fig. 1.

The linear and semi log I-V plots of blue LEDs before and after irradiation of electron at different dosages (0.5, 5,10, 20, 40, 50, 55, 110 and 160 KGy) are as shown in the Fig. 2(a) and (b) respectively.

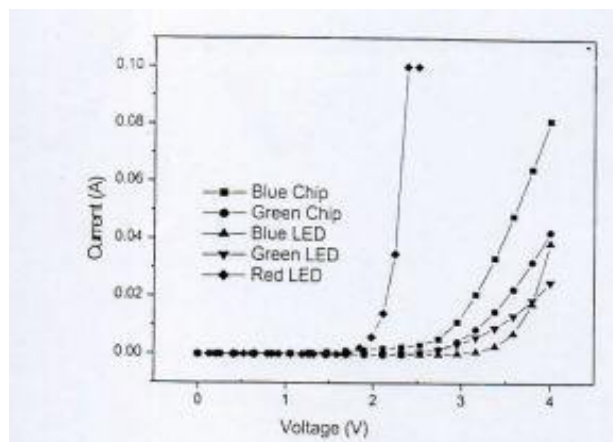


Fig.1. I-V characteristics of LEDs and LED chips before electron irradiation.

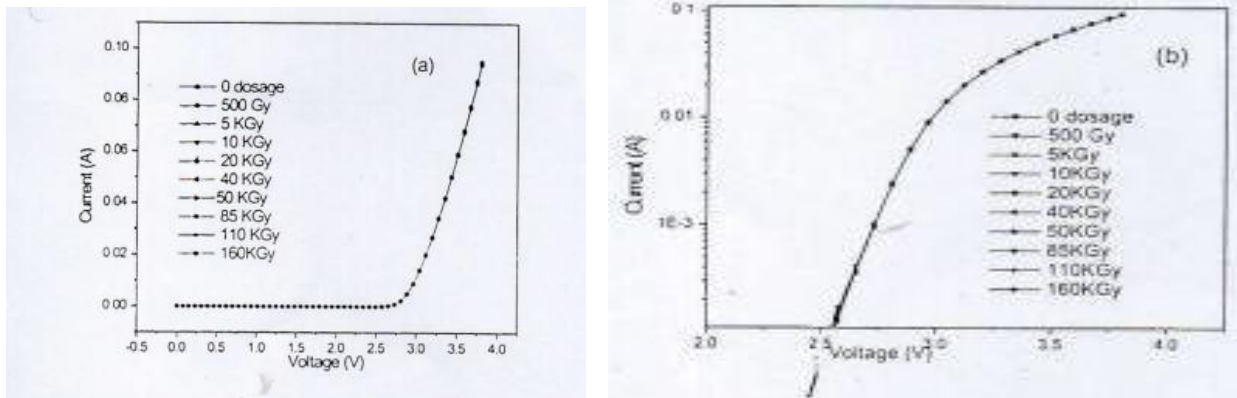
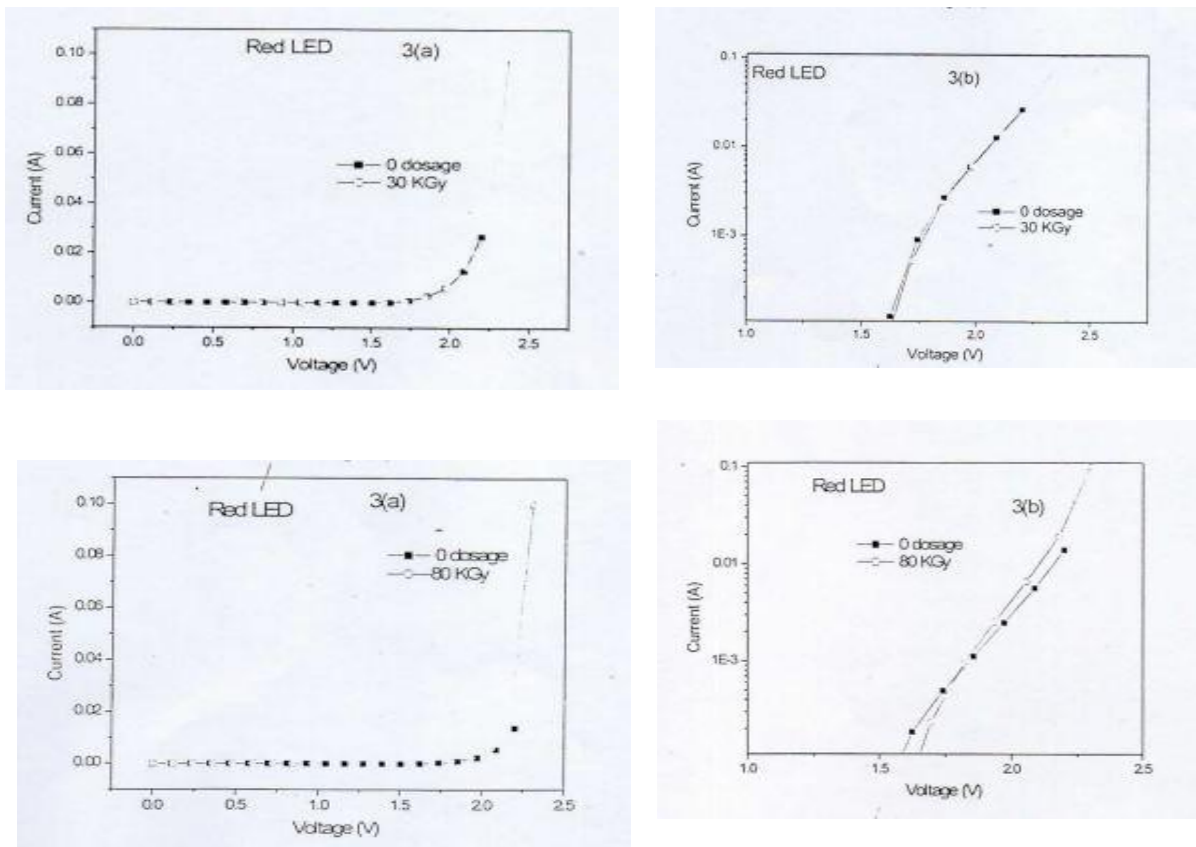


Fig.2.(a) I-V forward curves of blue LEDs, (b) Semi-logarithmic I-V plots of blue LEDs before and after electron irradiation at different radiation dosages.

Fig. 3(a) shows I-V curves for red LEDs before and after electron irradiation at different dosages starting from 30 K Gy to 130 K Gy (as there is no change in the forward current up to 30 K Gy. The I-V curves are not shown here) and Fig.3(b) shows, the corresponding semi-log plots.



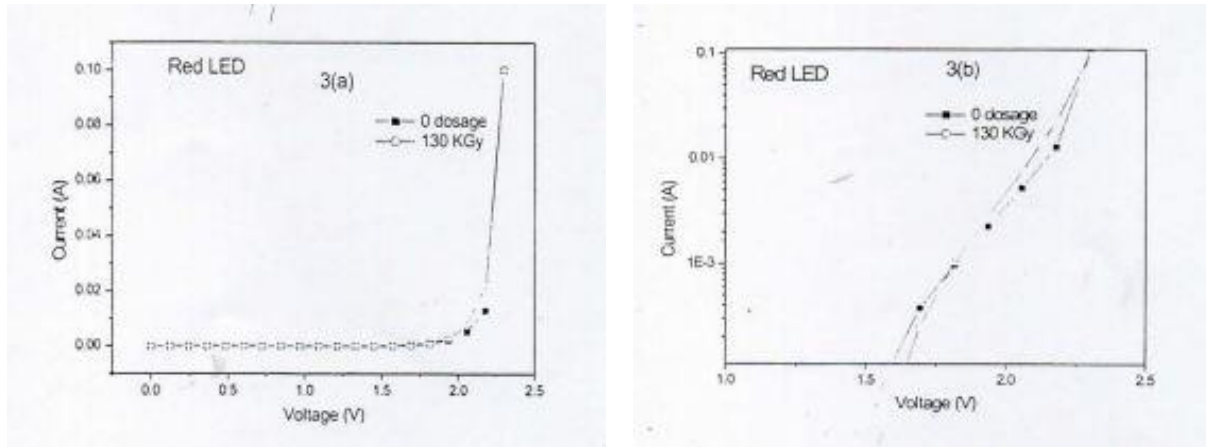


Fig.3.(a) I-V forward curves of red LEDs, (b) Semi-logarithmic I-V plots of Red LEDs before and after electron irradiation at different radiation dosages.

The I-V Characteristics for blue and green LED chips are shown in Fig.4(a) and (b).

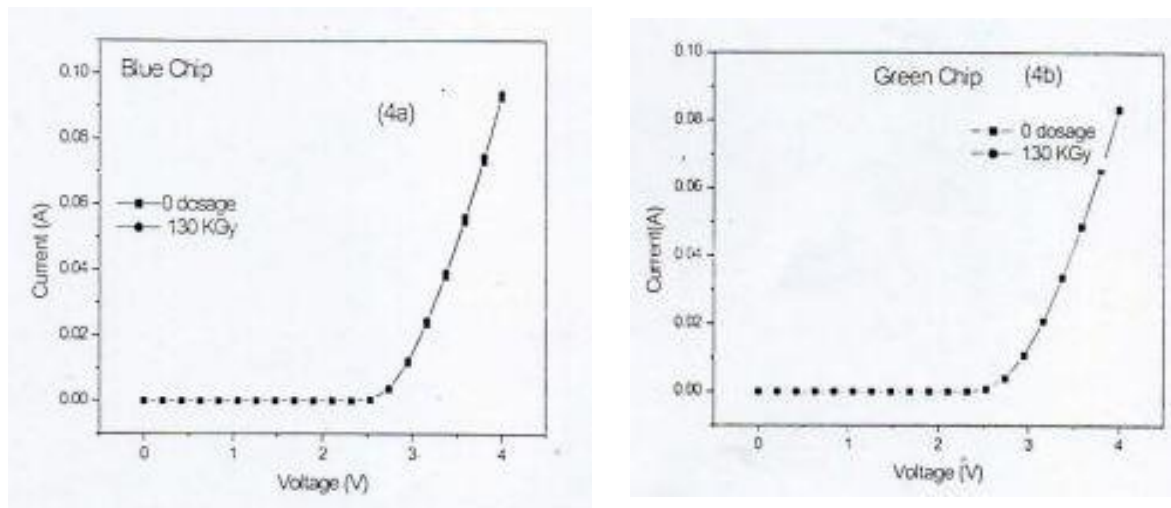


Fig.4.Comparison of forward bias LED chips I vs V curves before and after electron irradiation (a) Blue LED chip, (b) Green LED chip.

In the I-V characteristics plots, as the positive voltage is increased the current almost increases linearly till it reaches turn on voltage. The increase of current is no longer linear but increases exponentially. From this region it can be observed that due to the steepness of the I-V

curve, very large current can be generated with the increase of modest voltage. LED forward voltage varies with colour and current as seen in Fig.1

All LEDs and LED chips before and after irradiation exhibit same forward I-V behavior. The dynamic resistance of all the samples before and after electron irradiation are calculated using the relation  $R = dV/dI$ . The semilog plots are plotted to calculate ideality factor and saturation current density of LEDs. The slopes of these plots are equal to  $q/nkT$ , where  $n$  is an ideality factor and Y-intercept is equal to saturation current density ( $I_s$ ).

The ideality factor ( $n$ ) and saturation current density ( $I_s$ ) determined from fig.2(b), 3(b) yields almost same values for each samples before and after irradiation. The forward voltages of the unirradiated and irradiated blue, green LEDs and its chips were almost same (3.16V for blue LEDs) at a driving current of 20mA. Where as for red LEDs before electron irradiation the forward voltage is 2.2V and after irradiation it is 2.15V at 20K Gy radiation dosage. The observation suggests that there is no degradation in the efficiency of the LEDs in spite of discolouration in the encapsulations.

### **3.2. Spectral Response/Emission Spectra**

The Spectral response is one of the main optical techniques used to characterize the emission of LEDs. The emitting light will have certain wavelength which corresponds to colour. However it is obvious that the emitted light from LED will not be monochromatic in nature i.e. there will be certain spreading in the spectral response distribution. So for our LED applications, it is important to have the knowledge of spreading over central wavelength of emission before and after electron irradiation.

Fig. (6) to (8) shows the emission spectra of LEDs before and after electron irradiation at 30, 80 and 130K Gy and Figure (9) to (11) shows that of LED chips at same radiation dosages.

The emission wavelength width (FWHM) and dominant wavelengths of LEDs before and after irradiation were determined. There were only minor changes in the emission spectra above the dosage at 30K Gy. The full width half maximum (FWHM) of the emission spectra of red LED

after irradiation at 30KGy at room temperature was 48 nm. suggesting inhomogeneous broadening of the emission. This broadening indicated that the particles (electrons) occupy a range of sites, with slightly different energy levels in the GaN/InGaN host.

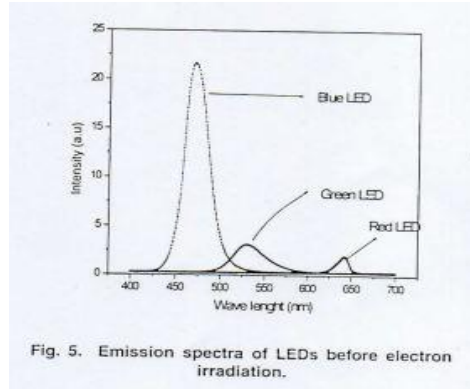


Fig. 5. Emission spectra of LEDs before electron irradiation.

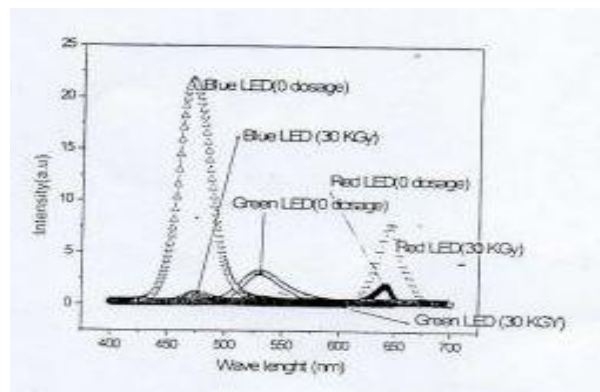


Fig. 6. Emission spectra of LEDs before and after electron irradiation at 30 KGy.

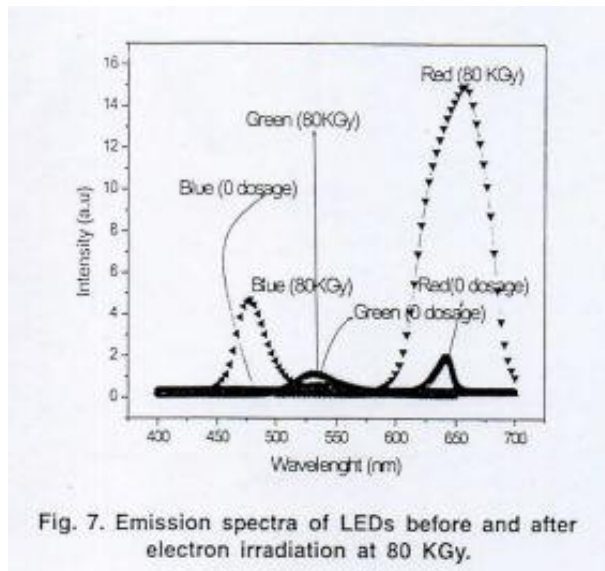


Fig. 7. Emission spectra of LEDs before and after electron irradiation at 80 KGy.

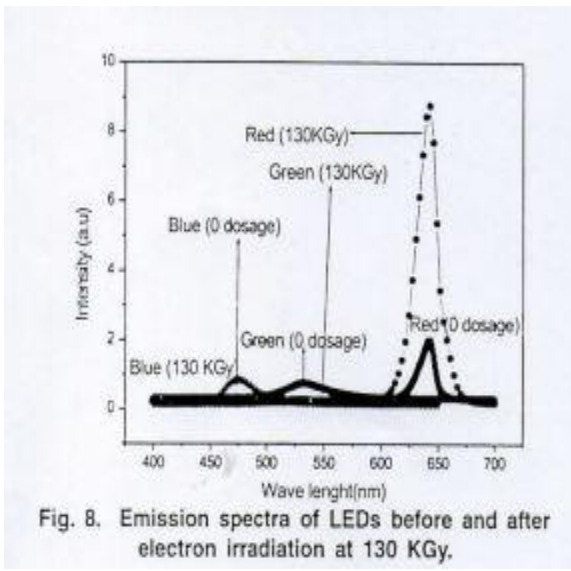


Fig. 8. Emission spectra of LEDs before and after electron irradiation at 130 KGy.

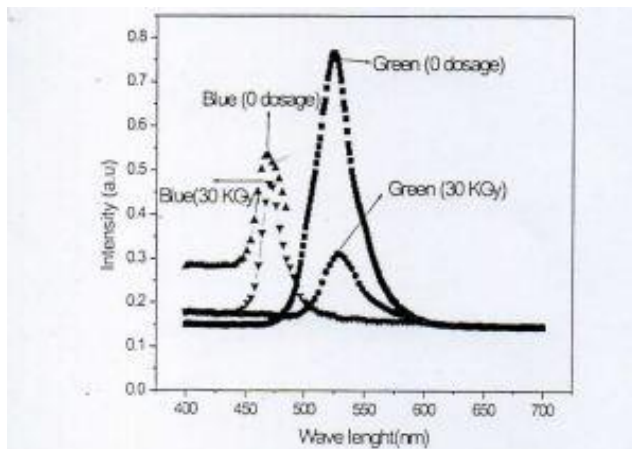


Fig. 9. Emission spectra of LEDs chips before and after electron irradiation at 30 KGy.

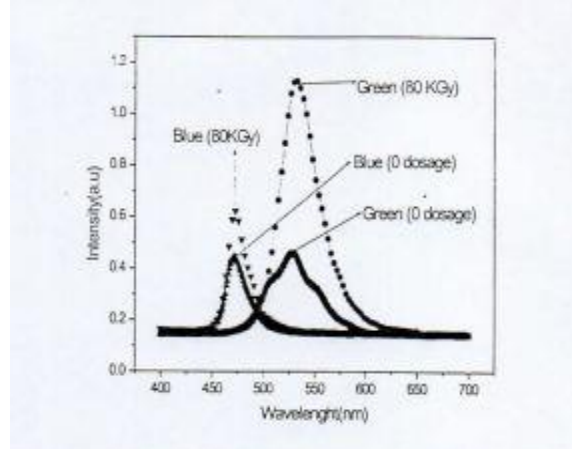


Fig. 10. Emission spectra of LEDs chips before and after electron irradiation at 80 KGy.

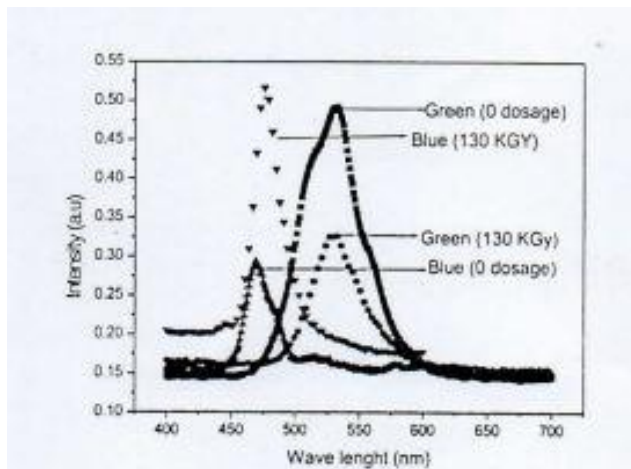


Fig. 11. Emission spectra of LEDs chips before and after irradiation at 130 KGy.



Table 1: Table showing dominant wave length ,FWHM for LEDs and LED chips before and after irradiation of electron at dosages (i)30 KGy (ii)80 KGy & (iii)130 KGy.

BEFORE IRRADIATION			AFTER IRRADIATION	
LEDs	DOMINANT WAVE LENGTH (nm)	FWHM (nm)	DOMINANT WAVE LENGTH (nm)	FWHM (nm)
RED	(i) 641	14.86	645	22.85
	(ii) 643	14.86	657.5	48.18
	(iii)641	14.86	642.4	19.69
GREEN	(i) 529	37.51	530	36.60
	(ii) 532	39.27	532.5	37.88
	(iii)531	39.83	530	39.59
BLUE	(i) 470	26.74	472	23.97
	(ii) 470	31.81	477	27.1
	(iii)470	23.16	477	27.13
BLUE CHIP	(i) 467	26.04	470	20.57
	(ii) 471	22.77	472.7	20.77
	(iii) 469	22.07	475.7	22.67
GREEN CHIP	(i) 523	35.01	527	28.24
	(ii) 527	47.94	530	41.51
	(iii)531	48.76	524	41.87

## CONCLUSION

The LEDs made out of GaN and LED chips have not exhibited significant degradation in efficiency or other diode parameters up to electron dosage of 160KGy in case of blue LEDs (GaN) but the degradation occurs for the LEDs made out of GaInN at dosage of 30KGy itself. From the current-voltage measurement the operating voltage of the red LEDs after irradiation at 30KGy is reduced from 2.2V to 2.15V at 20mA. The dynamic resistance of red LEDs decreases as the radiation dosage increases. This is due to displacement of indium atom. which is present in red LED, and the energy of light emitted mainly depends on the medium concentration of the material. For blue, green LEDs and blue, green LED chips electron irradiation does not have any significant effect on operating voltage This work indicates that the dynamic resistance of all

other samples remains practically unchanged by irradiation there by indicating that the concentration of electrically active atoms are much larger than that of defects (vacancies) created by electron irradiation. There was no significant change in dominant wavelength of the emission spectra of LEDs and LED chips except red LEDs, suggesting GaN LEDs seem to be radiation hard under the laboratory conditions.

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